



Dart Aerospace Ltd.
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D2652**Job Sheet 187078****Part No:** D2652**Job Qty:** 100 ea**Part Name:** Bushing**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/27/18**Job Tracking No:****Due Date:** 12/21/18**Created By:** Jesse White**Type:** Stock**Description:****Note:** DWG REV A IPP Rev:B 02.06.13 Now machined in house. NG**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Machining-1		JSD 18/12/18
100	Hardinge	100 pcs	12/21/18	12/21/18	0.00	3.68	Hardinge		WFB 18/12/18
110	QC	100 pcs	12/21/18	12/21/18	0.00	0.00	QC2 Machining-5		
120	QC	100 pcs	12/21/18	12/21/18	0.00	0.00	QC8		18/01/05
130	Packaging	100 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-1	57004	JAN 07 2019
140	QC21-SA	100 Ea	12/21/18	12/21/18	0.00	0.00	QC21		9-89 DAS 21 3-89 JAN 08 2019

Part Op
Descriptions: **100 - 1-TURN AS PER FOLIO FA252 & DWG D2652**

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	5.5000 ft (.055 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	6	75	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.600inches $\pm$ 0.010	0.610 0.590		
2	Bushing	0.060inches $\pm$ 0.005	0.065 0.055		
3	Bushing	0.305inches + 0.000 - 0.002	0.305 0.303		
4	Bushing	0.191inches + 0.005 - 0.001	0.196 0.190		
5	Bushing	0.500inches $\pm$ 0.010	0.510 0.490		
6	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		
7	Bushing	20.000Degrees $\pm$ 0.010	20.010 19.990		
8	Bushing	0.010inches + 0.010 - 0.000	0.020 0.010		

Plex 11/27/18 12:43 PM dart.white.jesse

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